

### ABSTRACT

A process for making a fibrous structure including the steps of: providing a deflection member comprising a macroscopically monoplanar, patterned framework having a backside forming an X-Y plane and a web-side opposite to the backside, wherein the framework comprises a plurality of bases extending from the X-Y plane in a Z-direction perpendicular to the X-Y plane, and a plurality of suspended portions laterally extending from the plurality of bases in at least one direction substantially parallel to the X-Y plane and elevated in the Z-direction from the X-Y plane to form void spaces between the X-Y plane and the suspended portions; providing a plurality of fibers on the deflection member, thereby forming a partly-formed fibrous structure; and separating the partly-formed fibrous structure from the deflection member, thereby forming the fibrous structure.